

# POWERFLEX®

PART NUMBER

DESCRIPTION

COTTON REEL STYLE BUSHES

## INSTALLATION GUIDE

### Product Description

This type of polyurethane bush has to be pressed into the arm.

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

1. Remove the original rubber bush from the arm, clean any dirt and corrosion from the bore in the arm. Using a file, remove any sharp edges from around the bore of the arm creating a small chamfer (Figure 1).

**Tip: Apply some washing up liquid to the outside of the bush for an easier fitting.**

2. Insert the polyurethane bush into the bore of the arm.

**Tip: Insert the bush into the arm at an angle so that one part of the lip is already in the bore of the arm. This ensures that when the bush is pushed in the rest of the lip will follow (Figure 2).**

3. Apply some of the supplied grease to the bore of the polyurethane bush and insert the sleeve into the bore of the bush.

4. Refit the arm back to the vehicle and tension all hardware to manufacturers recommended torque settings.



Figure 1



Figure 2



Figure 3 - generic fitted image of a cotton reel style bush inside an arm