

POWERFLEX®

PART NUMBER

PFR76-614/76-615

DESCRIPTION

REAR UPPER ARM FRONT AND REAR BUSH

INSTALLATION GUIDE

Contents (parts per pack):

2 x A Polyurethane Bushes 1 x PTFE/Silicone Grease
2 x B Polyurethane Bushes 2 x Stainless Steel Sleeves

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
 - all safety precautions adhered to;
 - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



Fitting Instructions:

1. Remove the original bushes from the arm, including the outer shells.
2. Clean any dirt and corrosion from the bore of the arm, removing any sharp edges with a rounded file.
3. Insert the thicker flanged A Bush into the outside of the arm.
4. Insert the thinner flanged B Bush into the inside of the arm (see Fig. 1).
5. Apply some of the supplied grease to the bore of the bush and push in the stainless steel sleeve.
6. Re-fit the arm to the car. Tension all hardware to the manufacturer's recommended torque settings.

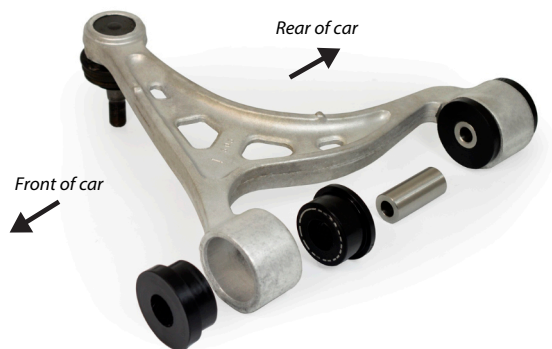


Figure 1

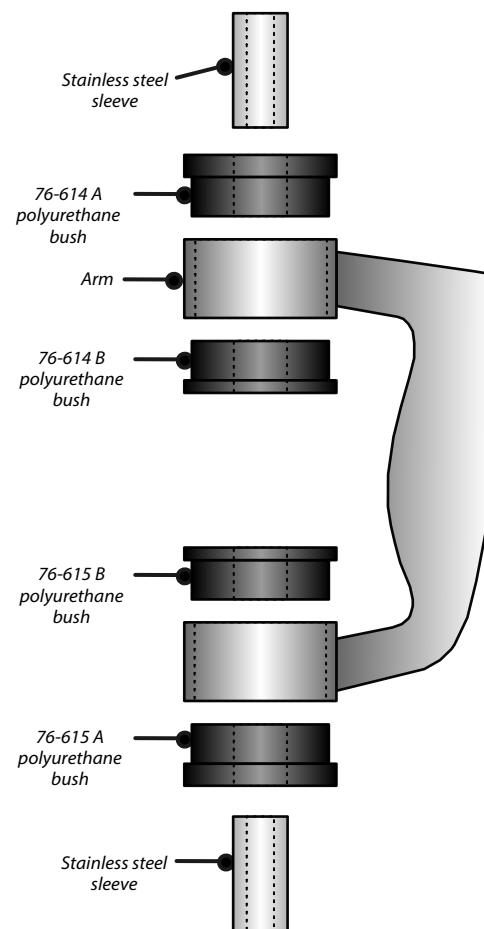


Figure 2